

Date: Wednesday, 19/11/2008 10:09:22 AM
 User: Julie Dawson

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BUBBLE WINDOW KIT. RH
Job Number :	43544	Part Number :	D044713014
Estimate Number :	12240	Drawing Number :	N/A
P.O. Number :		Project Number :	N/A
This Issue :	19/11/2008	Drawing Revision :	N/A
Prsht Rev. :	NC	Material :	
First Issue :	//	Due Date :	21/11/2008
Previous Run :	40742	Qty:	1 Um: Each
Written By :			
Checked & Approved By :	JUD 08.11.19		
Comment :	Est Rev:A 05.03.22 New issue KJ/JLM Est Rev:A 06-07-03 As per DSI 9329 JLM Est Rev:C 08-07-30 chg qty DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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for JUD
08.11.24

Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D044-713-014 & DSI 9329 CHG002

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	DT8720	template
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 template

4.0	D2126	Seal
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Comment: Qty.: 7.9013 f(s)/Unit Total : 7.9013 f(s)

Seal

D2126-0903

batch:

measured 58/11/21
42154

5.0	D32692	Bubble Window, RH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bubble Window, RH R44

Pick: Packing Kit

Qty Part Number Description

1 D3269-2 Bubble Window, RH

Batch

43546

8808/11/21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 19/11/2008 10:09:22 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUBBLE WINDOW KIT. RH

Job Number: 43544

Part Number: D044713014

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 D33121 Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Placard

Pick: Packing Kit

Qty Part Number Description Batch

1 D3312-1 Placard

1 DT8720 TEMPLATE

28101

JS 08/11/21 (X1)

7.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Sosulzy (X1)

8.0 PACKAGING 1 PACKAGING RESOURCE #1



NX1

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D044-713-014

Location:

PPP Rev: C

Glubs

Seq

9.0 QC21 FINAL INSPECTION/W/O RELEASE



08/11/26 JS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries